



MODEL 55-0024

STAINLESS STEEL FIXED MOUNT
OUTBOARD MOTOR BRACKET



For Auxiliary Motors up to 15hp and 35 lbs. max weight
Heavy-duty Stainless Steel

Rugged Polypropylene Mounting Board (2" (5cm) thick)

Includes Mounting Hardware

Rev 12/15

AUXILIARY OUTBOARD MOTOR BRACKET CAUTION GUIDELINES

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1. **Always** remove your motor from bracket when trailering. Failure to do so may result in damage to boat, motor, or bracket.
2. Do not exceed the stated H.P. rating or weight.
3. Verify that the motor clamps are tight before every use.
4. **Extra Caution: You must ALWAYS use Panther Safety Cable #55-0415 (not included) when operating your motor.**
5. Operate motor at low speed. Avoid turning motor at full throttle. Refrain from sharp turns.
6. Operate your motor in lowest position possible for best performance.
7. Do not alter the motor mounting plate or bracket in any way.
8. To avoid personal injury, do not contact moving parts and observe all of the above guidelines.

INSTALLATION PROCEDURES

Congratulations, you have just purchased one of the finest outboard motor brackets available today. With proper installation and care, this motor bracket will provide you with years of trouble free use and performance.

Please take a few moments to review the information contained in the instructions to familiarize yourself with the installation procedures suggested to successfully mount your new motor bracket. Installation is easy particularly when you know each step ahead of time.

BRACKET POSITION

Position the outboard motor bracket on the transom of the boat on either the starboard or port side. Care should be exercised to make sure that the bracket will not interfere with the movement of the existing engine or a rudder. The height of the bracket should be positioned so that the engines cavitation plate is parallel to the bottom of the boat and 2” below the waterline. While standing on either side of the boat, sight down the boat bottom and compare with the plane of the cavitation plate

FOR SERVICE

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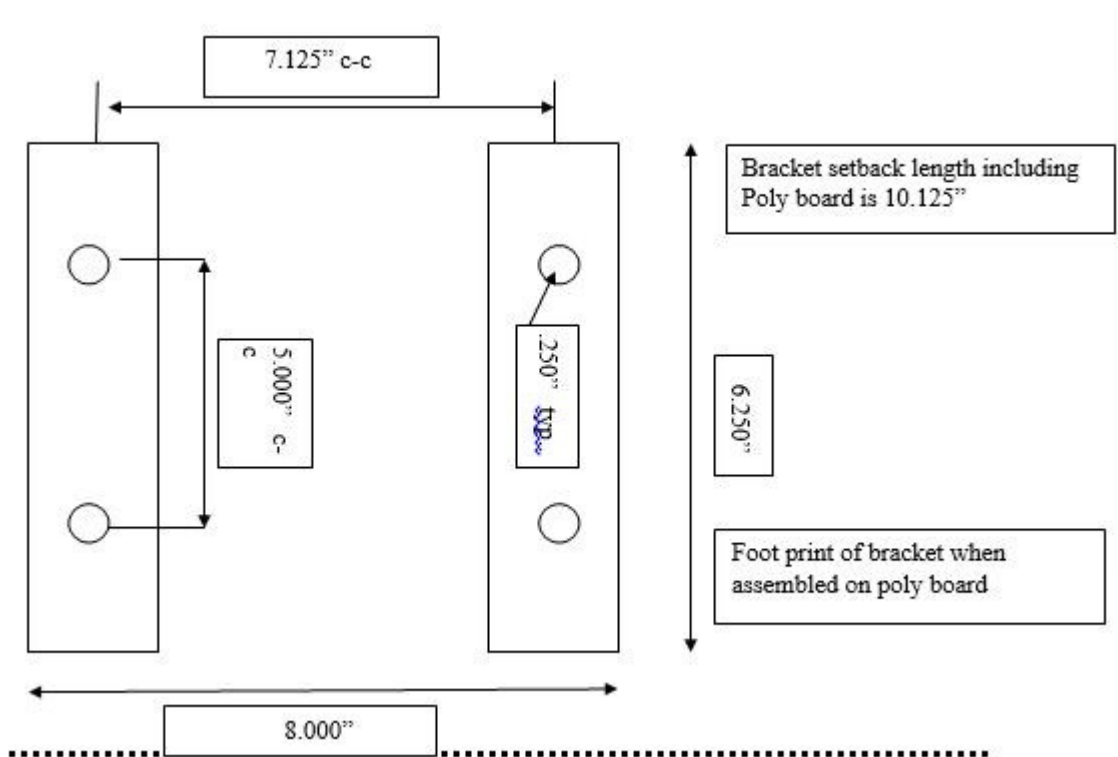
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MOUNTING THE BRACKET TO THE BOAT

Place the assembled bracket on the desired location of your transom. Check to make sure there are no obstructions on the inside of the transom. Hold the bracket in place. Make certain that the bracket is level with the transom. Mark at least two (2) upper and two (2) lower hole locations using the assembled bracket as a template. Drill out the marks you just made using a proper size drill bit. Attach bracket to boat using appropriate length bolts, nuts, and washers. Tighten securely.

HANGING THE MOTOR

Lift your motor on to the bracket. Position the motor over the polypropylene board under the motor clamp handles and against the lip of the bracket. Tighten securely.



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