



## INSTALLATION INSTRUCTIONS

# 2010-2019 RAM® HD® BUMPER MOUNT



PRODUCT INCLUDES:  
(2) Bumper Mounts #41670

**\*THIS MOUNT FITS THE FOLLOWING LIGHT:**

(1) 20" SR-SERIES PRO®, (1) 20" RDS SR-SERIES PRO®,  
(1) 20" E-SERIES PRO®, (1) 20" RDS-SERIES PRO®,  
(1) 40" SR-SERIES PRO®, OR (1) 40" RDS SR-SERIES PRO®  
(SOLD SEPARATELY)

### **IMPORTANT**

**THANK YOU FOR PURCHASING RIGID PRODUCTS FOR YOUR VEHICLE.**

Please read through all of these Instructions and tips before proceeding with the installation.

We do our best to provide a simple installation process for all applications, however a professional installation is always recommended.

**Always disconnect any power sources connected to your vehicle  
before servicing fuses or electrical systems.**

## STEP 1

This mount will allow the user to install the light in one of two configurations

See Figures 1.1 and 1.2

1.1: Using a 20" bar while retaining the factory tow hooks with optional D-Series PRO lamps,

or

1.2: Removing the tow hooks and mounting a 40" SR-Series PRO or SR RDS-Series PRO Light Bar.

Note: Due to bumper variances, an E-Series or RDS-Series can be used, but bumper opening timing may be necessary.

FIGURE 1.1



20" Bar Installed with Factory Tow Hooks and Optional D-Series

FIGURE 1.2



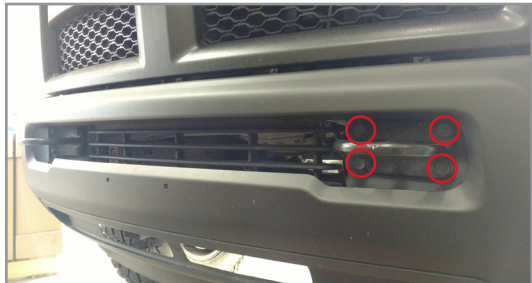
40" Bar Installed without Factory Tow Hooks

## STEP 2

The hardware removed will be different based on the desired configuration. For the 20" bar setup to retain the tow hooks, remove only the inner 4 tow hook mounting bolts and nuts, the outer 4 bolts and nuts can remain in place. Depending on model, a plastic grille insert may have to be removed.

See Figures 2.1 and 2.2

FIGURE 2.1



Tow Hook Mounting Bolts

FIGURE 2.2



Tow Hook Mounting Nuts (Shown from Behind Bumper)

### STEP 3

To install the 20" bar, utilize the brackets as shown in Figure 3 (Passenger's configuration shown). An assistant would help with this process, as the mounts have to be installed into the bumper at the same time as the light. The holes are not slotted to allow slide in installation after the fact to reduce the potential for light theft.

To install a 40" bar, the brackets will be flipped onto the opposite sides to allow the wider lamp to fit utilizing the same mounts. The D-Series mounting tab may be cut off if desired for a cleaner look.

### STEP 4

Install all OEM mounting hardware, wire the light bar according to the instructions with your light. Your installation is now complete!

FIGURE 3





**Wiring: Wire your lights according to the instructions included with the light.  
Take care to avoid any heat sources and sharp or abrasive surfaces.**

**Your installation is now complete.  
Welcome to the Rigid Nation!**

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## **WARRANTY INFORMATION**

For warranty information, visit [www.rigidindustries.com/about/warranty](http://www.rigidindustries.com/about/warranty)

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